

FLOW FORM BOLT & FLOW FORM DIE - UN 2.0



Description

The flow form rivets are installed using the setting head and corresponding closing head intended for this purpose. During the riveting operation, the setting head is positioned on the rivet until the closing head upsets and hardens the rivet.

It is important that the setting head with the centring lug engages into the corresponding depression in the rivet. During the riveting operation, the setting head is positioned on the rivet until the closing head upsets and hardens the rivet. The diameter of the closing head should be at least 7.5 mm for a 6-mm rivet. The closing head has a relief hole for adhesive residue. The hole must be blown clear after riveting, otherwise a stable riveting process can no longer be ensured.

Benefits

- For the special Mercedes-Benz-Rivets
- Original TKR-Accessorie
- High Quality - Made in Germany

Scope of delivery

- Flow Form Bolt
- Flow Form Die

Technical data

Designed for	60 kN / 6 T
Thread	M6
Made in	Germany
Manufacturer	TKR PowerTools
Suitable	PNP 90 UN 2.0 / PNP 90 XT2

Dimensions & Weight

L x W x H	2,8 cm x 1,6 cm x 1,8 cm
Weight	0,047 kg

For further questions please do not hesitate to contact us.

KAMATEC GmbH
Im Oberen Tal 31
74858 Aglasterhausen
GERMANY

Tel: +49 (0) 6262 / 92 605-0
Fax: +49 (0) 6262 / 92 605-29
Mail: info@kamatec.com
Web: www.kamatec.com